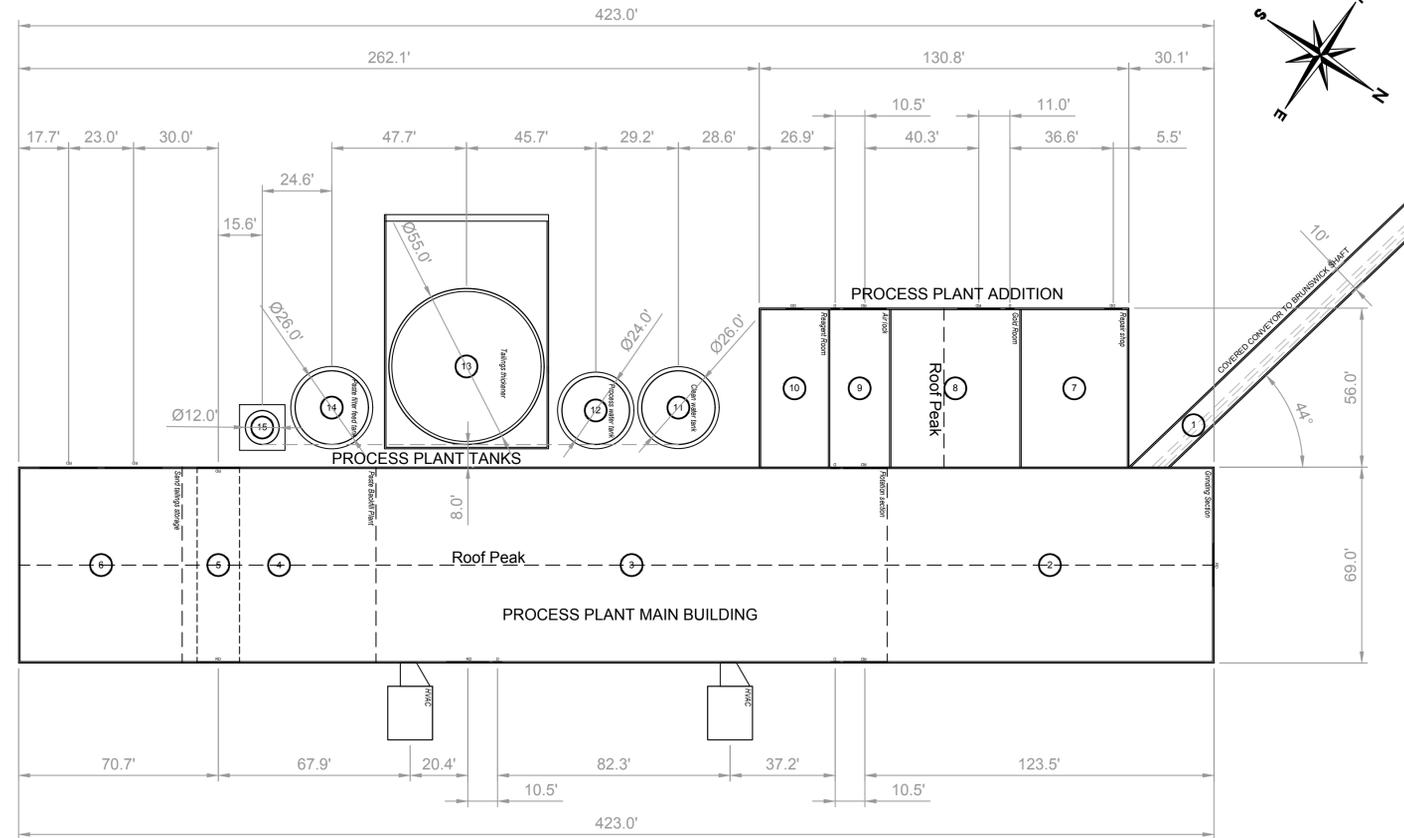


Process Plant - Main Building

~29,000 ft²

- 1 Covered Conveyor
Conveyor transfers gold mineralization from Brunswick shaft silo into grinding section of process plant. Conveyor fully enclosed.
- 2 Grinding Section
~8,000 ft²
Wet grinding of ore by SAG and ball mills. Gravity separation of gold with gravity concentrate transferred to gold room.
- 3 Flotation Section
~12,000 ft²
Ground slurry transferred to flotation section. Froth flotation separates sulphide minerals which are filter pressed. Dry concentrate loaded into bags for shipment offsite. Sand tailings slurry transferred to tailings thickener.
- 4 Paste Backfill Section
~5,000 ft²
Backfill plant includes dewatering of sand tailings to produce either sand tailings for use as engineered fill or cemented paste backfill which is transferred into the underground mine through boreholes.
- 5 Sand Tailings Storage
~4,000 ft²
Indoor storage of dry sand tailings when direct loading of trucks not possible. Use of diesel powered front end loaders to move material in day time hours. Ventilation system for safe use of diesel equipment during loading operations.
- 6 Sand Loading Bay
Drive-through bay to directly load trucks with dry sand tailings. Interior sound barriers to block noise from adjacent sections while overhead doors open.

Process Plant - Plan View



Building Notes

- Pre-engineered steel buildings.
- Buildings to have clear spans - No mid columns.
- Concrete slab floors with machinery foundations, sumps, and catchments as necessary.
- Steel cladding on roofs and walls.
- Non-reflective / non metallic paint.

Roof color
Charcoal Gray

Wall color
Slate Gray

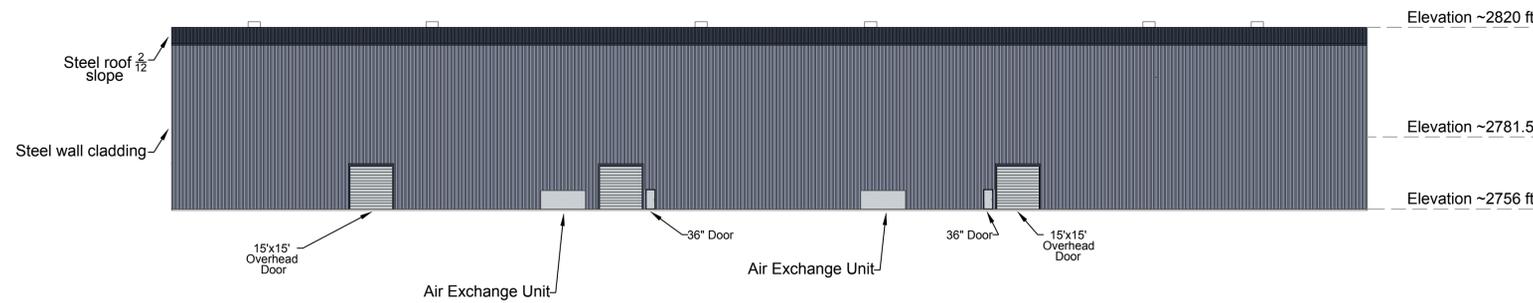
Door color
Light Gray

Process Plant - Addition Building

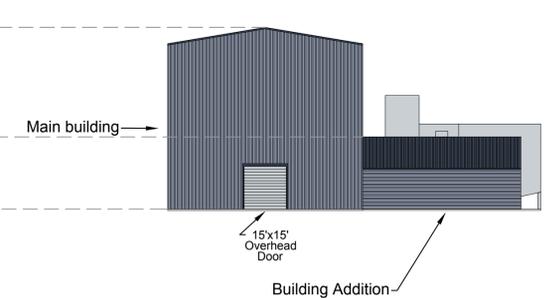
~7,300 ft²

- 7 Repair Shop
~2,100 ft²
Repair shop for millwrights and electricians
- 8 Gold Room
~2,600 ft²
Cleaning of gravity concentrates using gravity machinery, water, and small furnace to produce gold dore bars.
- 9 Main Entry Airlock
~1,200 ft²
Main entry to Process Plant. Airlock provides entry and minimizes noise from plant outside during machine or person entry to building.
- 10 Reagent Room
~1,400 ft²
Storage area and metering of flotation reagents.

Process Plant - Front View Elevation - Looking SW



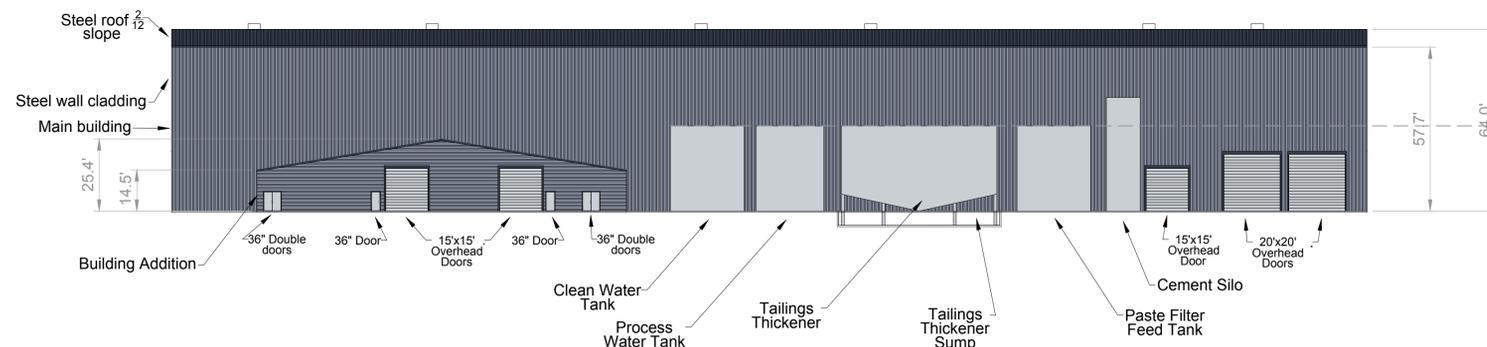
Process Plant - Side View Elevation - Looking SE



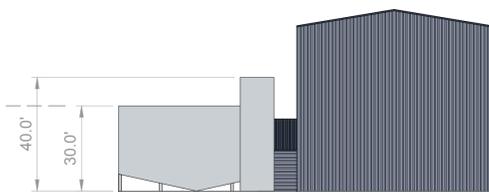
Process Plant - Tanks

- 11 Clean Water Tank
26 ft dia x 30 ft height
Treated mine water to makeup water loss from plant.
- 12 Process Water Tank
24 ft dia x 30 ft height
Water in process plant re-circulated / recycled
- 13 Tailings thickener
55 ft dia x 30 ft height
Partial de-watering of sand tailings. Decanted water to process water tank, sand tailings slurry to Paste Filter Feed Tank.
- 14 Paste Filter Feed Tank
26 ft dia x 30 ft height
Storage for partially de-watered sand tailings
- 14 Cement Silo
12 ft dia x 40 ft height
Storage for cement used in cemented paste backfill for underground filling.

Process Plant - Rear View Elevation - Looking NE



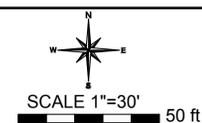
Process Plant - Side View Elevation - Looking NW



Idaho-Maryland Mine Project
Rise Grass Valley Inc.
PO Box 271
Grass Valley, California, USA 95945



Brunswick Industrial Site
Nevada County, SEC. 31, T.16N, R.9E., M.D.M
Total Area = 118.93 Acres
Assessor Parcel Numbers:
09-630-37, 09-630-39, 09-441-03, 09-441-04,
09-441-05, 09-441-34
Current Zoning M1-SP / Proposed Zoning M1-ME



B301 Brunswick Industrial Site
Processing Plant Buildings
Building details and elevations

Drawnby : Rise Grass Valley - Nov 11 / 19 Scale : 1" = 30 feet